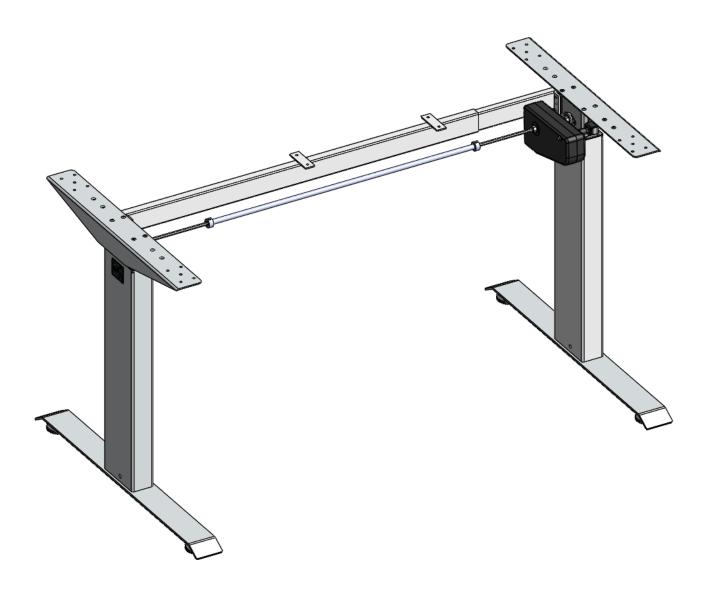
MultiTable Electric FlexTable



Assembly Instructions

Read these instructions thoroughly and store in a safe place.

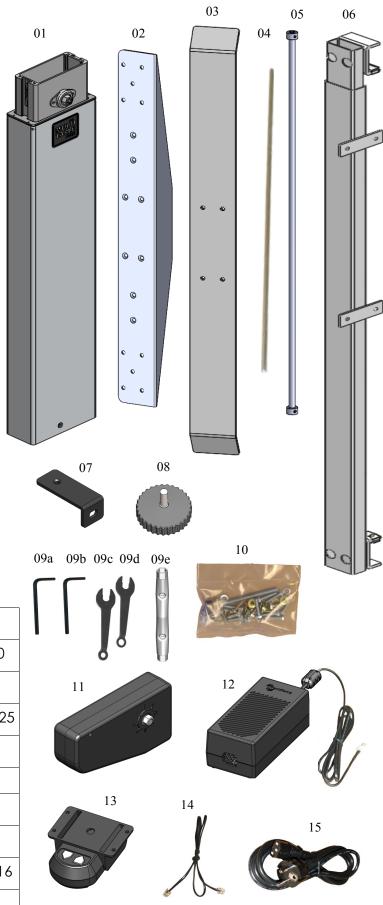
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1 General

1.1 Content box

#	Part name	Qty
01	Leg	2
02	Top support	2
03	Foot	2
04	Hexagon shaft	2
05	Axle Drive	1
06	Crossbar	1
07	L-Bracket	1
08	Foot adjusters	4
09a	Allen key M3	1
09b	Allen Key M5	1
09c	Spanner M10	1
09d	Spanner M8	1
09e	Pipe Key M10	1
10	Mounting hardware kit	1
11	Drive unit	1
12	Power supply	1
13	Up/down switch	1
14	Cable up/down switch	1
15	Power Cord	1



10.1	(1)11b)	2x	Set Screw M6x6
10.2	(HERMAN)	4x	Set Screw M6x20
10.3	0	6x	Flange Nut M6
10.4		8x	Cap Screw M6x25
10.5	0	1x	Washer M6x25
10.6		1x	Hex Bolt M6x80
10.7		1x	Spacer
10.8	0	9x	CSK M5x25
10.9	Ommo>	30x	Chipboard 4.5x16
10.10	6	4x	Wire Clip

1

1.2 Local value of the assembly/operating manual

Your new FlexTable frame and its components are low maintenance items, but still require regular maintenance. We recommend checking and tightening the bolts and set screws every 6 months to ensure your table raises and lowers correctly.

1.3 Intended use

The FlexTable frame is designed to be used only as an electrically adjusted workstation for sitting/standing use in office environments or other enclosed areas. The frame must be used for this purpose only. Please observe the provisions of Section 2, Safety Information. Children may be unaware of the dangers presented by the FlexTable frame if unsupervised. Any other use than the above shall be deemed improper. MultiTable can in no way be held liable for damage or injury arising from improper use.

Intended use shall also include:

- Observation of all information from the assembly/operating manual.
- Prohibition of any sort of alteration of the FlexTable not approved by MultiTable.

1.4 Improper use

- Never use the FlexTable frame to lift people or loads.
- Do not exceed the maximum load of the FlexTable frame (see Section 4, Technical Specifications).

WARNING: Any changes or modifications not expressly approved by MultiTable could void the user's warranty.

2 Safety Information

2.1 Symbols/warnings

The Assembly/Operating Manual uses the following terms and signs to indicate dangers:



This symbol indicates an immediate threatening situation for any person's life or health. Failure to adhere to such information may have serious consequences for health, or could even result in life-threatening injury or death.



This symbol indicates important information. Failure to adhere to such information could lead to damage to the FlexTable

2.2 Symbols used on the FlexTable frame:



Do not place objects or parts of the body under the FlexTable frame or between the cross members. This could cause serious injury.



Do not exceed the maximum permitted load on the FlexTable frame. Overloading could lead to breakage and serious injury as a consequence.

2.3 Organizational measures

• The FlexTable frame can best be assembled by two people. Turning the frame, once the work surface has been assembled, is a task which requires two people.

2.4 Informal safety measures

- Keep the assembly/operating manual in the place where the FlexTable frame is used at all times.
- Make sure that all safety information on the table (see Section 2.2, Symbols used on the FlexTable frame, page 5) is legible, replacing the same if necessary.

2.5 Note for those assembling the FlexTable

- The FlexTable must be assembled/worked on by persons over the age of 16.
- The persons referred to above must have read and understood the assembly/operating manual.

2.6 Transport and assembly

- The FlexTable frame must be moved by two persons only, and in such cases must be retracted.
- Do not drag or pull the FlexTable frame over the floor.
- Assemble the FlexTable frame with the supplied tools only.

2.7 Use of the FlexTable frame

- Do not allow children to use the FlexTable frame unsupervised. Children may be unaware of the dangers presented by the FlexTable frame. They would be in serious danger of injuring themselves, possibly even with fatal consequences. Further adjustment must then be impossible as a safeguard against use by children.
- The FlexTable frame must only be used in appropriate areas (see Section 4, Technical Specifications).
- Do not use the FlexTable frame on an uneven surface. In such conditions, it will not be stable.
- Never exceed the maximum load on the workstation frame (see Section 4, Technical Specifications).

2.8 Specific dangers

- When adjusting the height of the FlexTable frame, there may be risk of injury. Make persons and body parts are not near moving parts as the frame is being adjusted up and down.
- When assembling and using the FlexTable frame, make sure there is ample space to avoid collisions (i.e. filing cabinets, trash cans, etc.) in all directions.
- Make sure there is clearance of at least 1 in from all other furniture, all around the FlexTable frame.
- This FlexTable frame has been built by professionals and complies with safety regulations. Nonetheless, its use may constitute a risk to the health and safety of users or third parties, damage to the FlexTable frame or to other items. The FlexTable frame must be used only:
 - for the purpose for which it was intended.
 - if it is completely safe to do so.

2.9 In an emergency

- Stop using the FlexTable frame at once if you notice anything out of the ordinary (unusual noises, resistance in the handle, etc.).
- Should your frame or other components require repairs, please contact MultiTable. Any repairs or alterations should only completed using approved replacement parts from MultiTable.
- Refrain from using the FlexTable frame until it has been successfully repaired.
- Replacement parts are available for both in and outside of the warranty time frame.

2.10 Maintenance and cleaning

- Your new FlexTable frame and its components are low maintenance items, but still require regular maintenance. We recommend checking and tightening the bolts and set screws every 6 months to ensure your table raises and lowers correctly.
- Do not alter the construction of the FlexTable frame. Any such alterations made to the
 FlexTable frame outside of what is recommended by MultiTable may result in voiding
 the warranty.
- To clean your FlexTable frame and table top, use a clean damp cloth and a mild household cleaning solution.

3 Assembly



Before attempting assembly, read the Safety Information in Section 2.

3.1 Checking the items supplied

- Carefully open the cardboard packaging.
- In doing so, do not use any long knife blades. They may damage the components inside.
- Check the parts supplied against the list in Section 1.1, Items supplied.
- Check the contents for visible transit damage, paying particular attention to the electrical wiring. In the event of any damage or incorrect components, contact customer services (see Section 7).
- Do not attempt to assemble the workstation frame if there is any damage or if there are any incorrect components.

3.2 Packaging

• Remove the packaging. Treat as household waste/paper. We recommend holding onto the packaging until the desk has been fully assembled, tested, and used. Afterwards, the packaging can be recycled as noted on the material.

3.3 Tightening torques for screws used

Assemble the FlexTable frame with the tools supplied only.

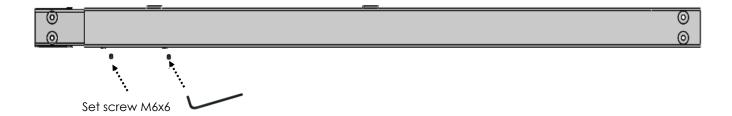
3.4 Assembly of the FlexTable

3.4.1 Pre-assembly of the Crossbar

Assemble the following components:

#	Part name	Qty
06	Crossbar	1
09a	Allen key M3	1
10.1	Set Screw M6x6	2

Recommneded Widths			
Table Top Width			
44 in			
57 in			
72 in			

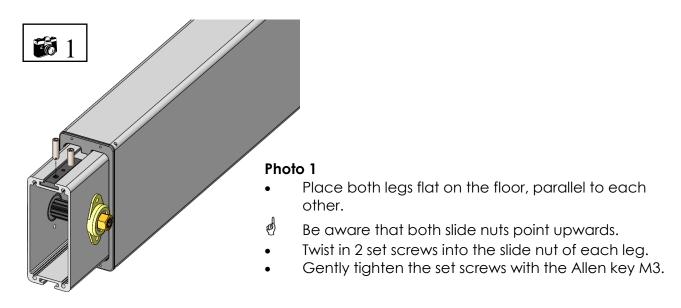


- Assemble the 2 set screws in the tapped holes.
- Do not yet tighten the socket screws!
- Tighten the socket screws only after assembling the components in step 3.4.7 Adjustment of the frame width, page 16.

3.4.2 Mounting the Crossbar

Assemble the following components:

#	Part name	Qty
01	Leg	2
06	Pre-assembled Crossbar	1
09e	Pipe Key M10	1
09a	Allen key M3	1
10.2	Set Screw M6x20	4
10.3	Flange Nut M6	4



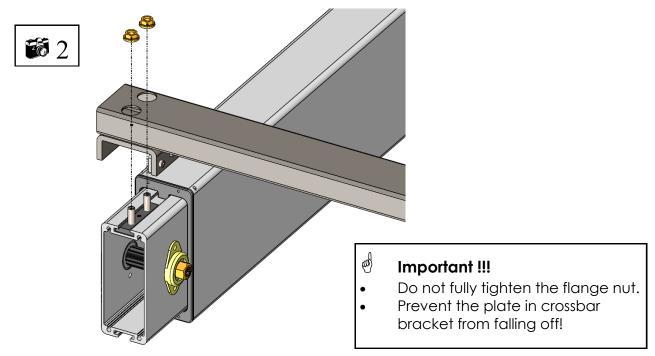
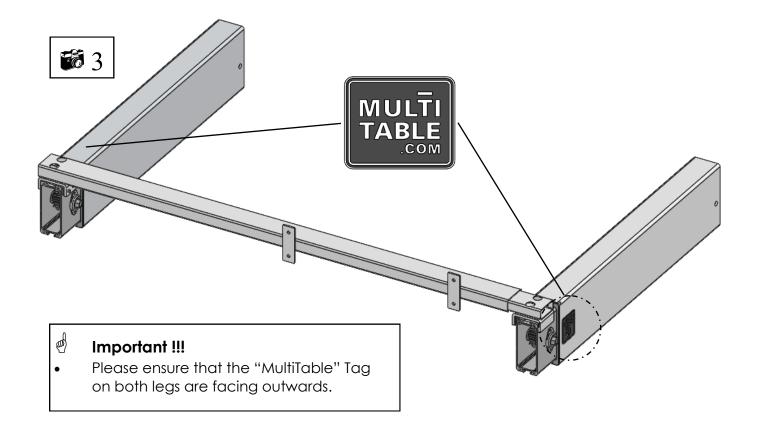


Photo 2

- Place the pre-assembled crossbar over the set screws.
- Place the 4 flange nuts on the set screws.
- **Hand tighten** the 4 flange nuts with the Pipe Key M10.



3.4.3 Mounting the Feet

Part name

Assemble the following components:

		٠.,	
03	Foot	2	
08	Foot adjusters	4	
09b	Allen Key M5	1	
10.4	Cap Screw M6x25	8	V
	4		

Qty

Photo 4

- Turn the pre-assembled legs and crossbars up-side-down (with 2 persons). The crossbars are now closest to the floor.
- Secure the pre-assembled legs against falling over.



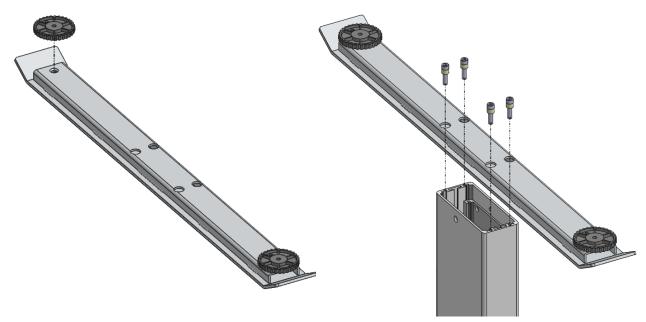


Photo 5

- Place 2 foot adjusters on the bottom of each foot.
- Connect each foot to a leg with 4 cap screws.
- Tighten the 8 screws with the Allen Key M5.

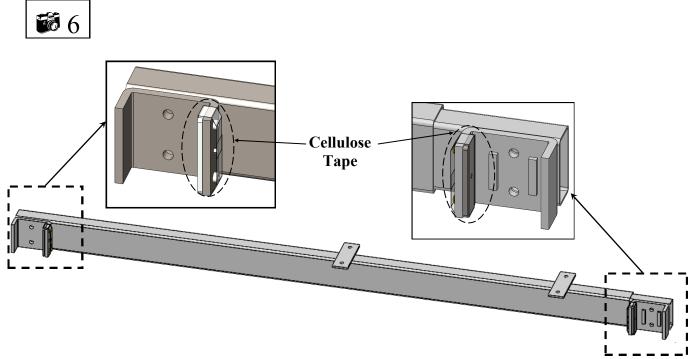


Photo 6

• Remove the transparent cellulose tape on the crossbar bracket before mount to the leg unit.

#	Part name	Qty
01	Leg	2
06	Pre-assembled Crossbar	1
09e	Pipe Key M10	1
09a	Allen key M3	1

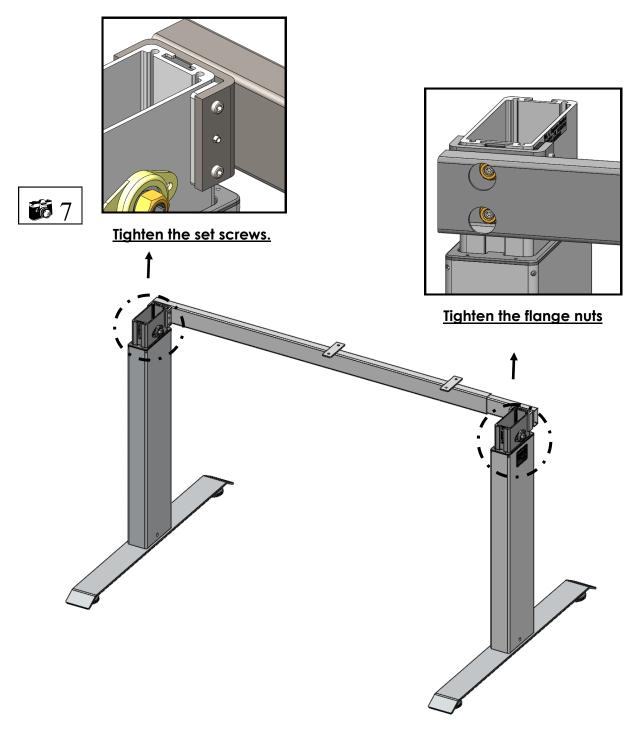


Photo 7

- Turn the frame back on its foot (with 2 persons).
- Now only:-
 - FIRMLY tighten the 4 set screws on the crossbar bracket with Allen Key M3.
 - **FIRMLY** tighten the 4 flange nuts on the crossbar with Pipe key M10. Put the Allen key M3 through the Pipe Key M10 holes, and turn using the Allen key M3 as leverage.

3.4.4 Mounting the Hexagon Shaft

Assemble the following components:

#	Part name	Qty
04	Hexagon shaft	2
05	Axle Drive	1
09c	Spanner M10	1
09d	Spanner M8	1
11	Drive unit	1

- Be aware that both legs are completely in the lowest position.
- Be aware that the drive units have not been connected to a power source before the complete assembly has been done.
- Be aware that all components are originally packed.

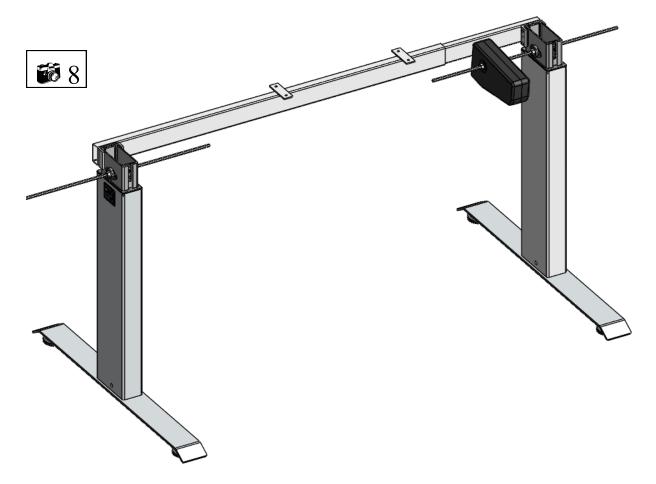


Photo 8

- Slide both hexagon shafts through the hexagon holes in the legs.
- Slide the drive unit over the hexagon shaft horizontal, at the side where the up-down switch needs to be placed.

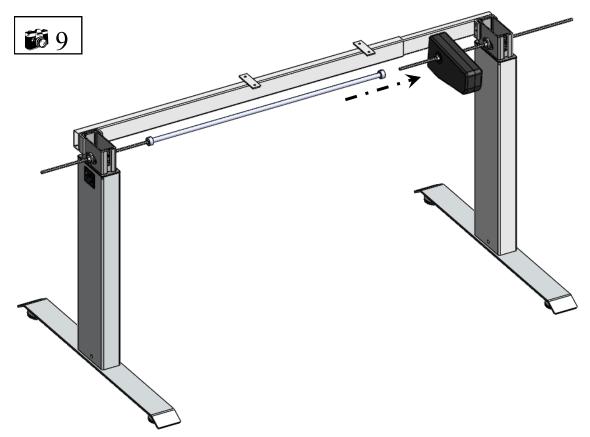


Photo 9

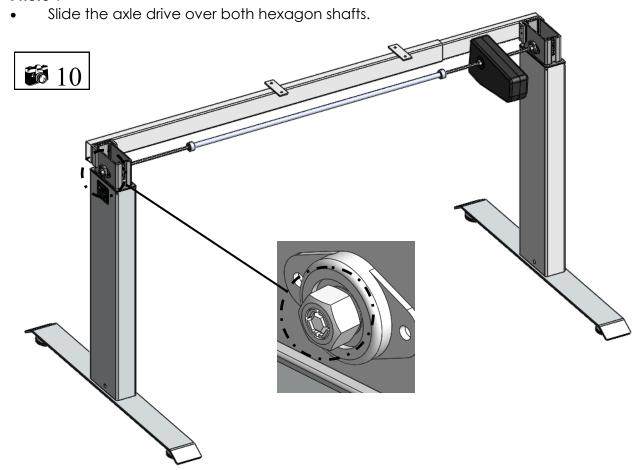


Photo 10

• Slide both hexagon shafts inward, until they are flush with the outside surface of the leg.



	Part name	Qty
09c	Spanner M10	1

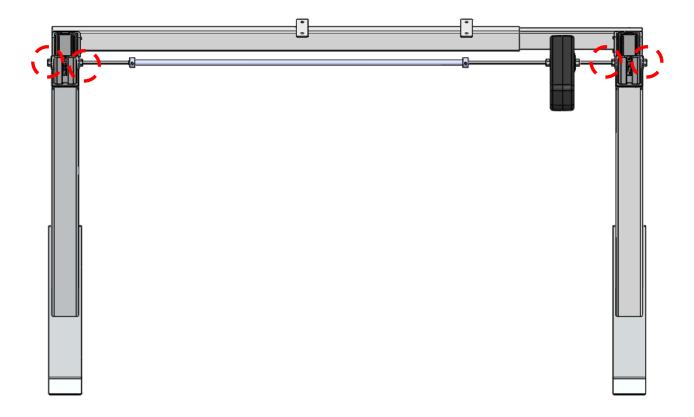


Photo 11

Tighten the 4 hex nuts on the leg unit with the Spanner M10 and Spanner M8 now. Tighten hex nuts by turning spanners in opposite directions.

3.4.5 Mounting the Top Support

Assemble the following components:

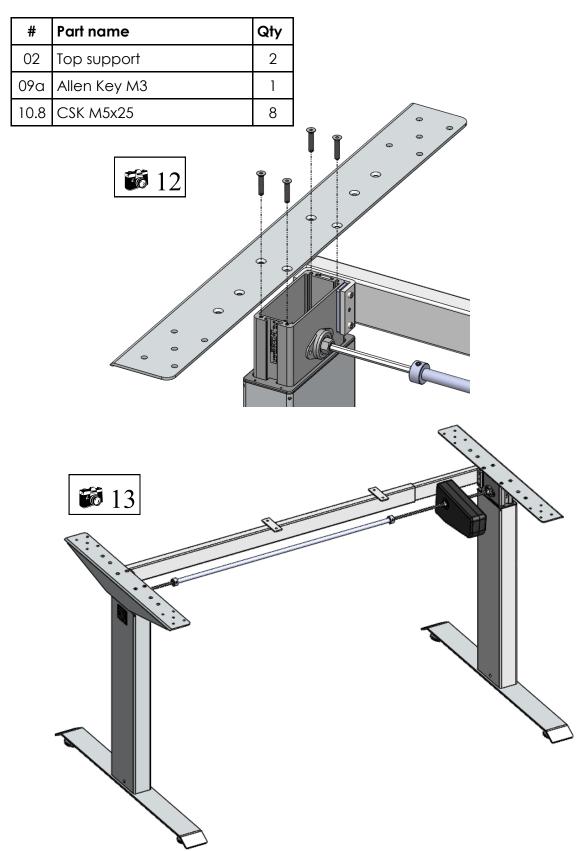


Photo 12 & 13

- Position the top support, like photo 12, in relation to the crossbars.
- Connect each top support to a leg with 4 CSK head screws.
- Tighten the 8 screws with the Allen Key M3.

3.4.6 Mounting the Drive Unit

Assemble the following components:

#	Part name	Qty
07	L-Bracket	1
10.8	CSK M5x25	1
09a	Allen Key M3	1
09c	Spanner M10	1
10.6	Hex Bolt M6x80	1
10.5	Washer M6	1
10.3	Flange nut M6	2
10.7	Plastic spacer	1

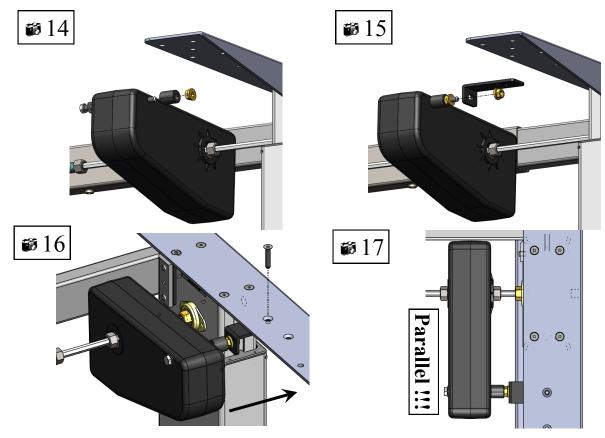


Photo 14

- Slide the long bolt (M6x80mm) with a washer through the specific hole in the drive unit.
- Slide the plastic spacer and flange nut over the already placed bolt.

Photo 15

- Slide the L-bracket over the already placed bolt (between the drive unit and the top support).
- Screw another flange nut, as showed on the photo, over the bolt.

Photo 16

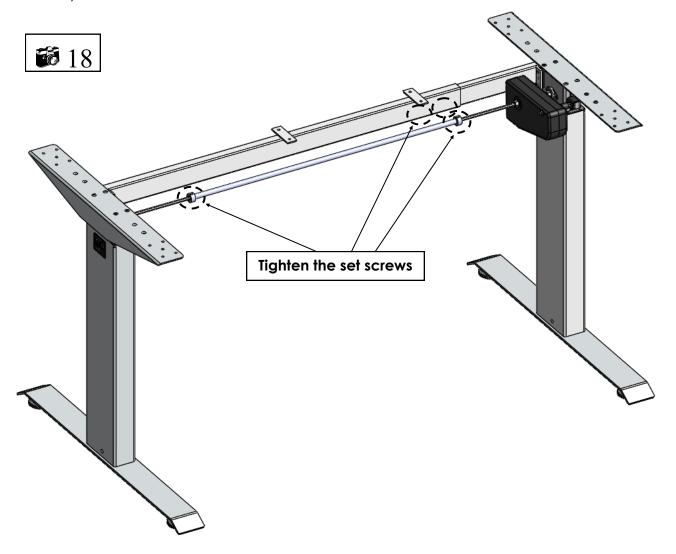
- Adjust the drive unit towards the top support until L-Bracket's hole align with hole on top support.
- Screw the L-Bracket with CSK screw M5x25mm.

Photo 17

Be aware of that the drive unit is parallel in relation to the top support.

3.4.7 Adjustment of the frame width

- Pull the frame outward to the required wide (see chapter 3.4.1, Pre-assembly of the Crossbar).
- Tighten the set screws in the bottom crossbar and axle drive with the Allen Key M3 only now.



3.4.8 Connecting the Cables Drive Unit

Assemble the following components:

#	Part name	Qty
12	Power supply	1
13	Up/down switch	1
14	Cable up/down switch	1
15	Power Cord	1

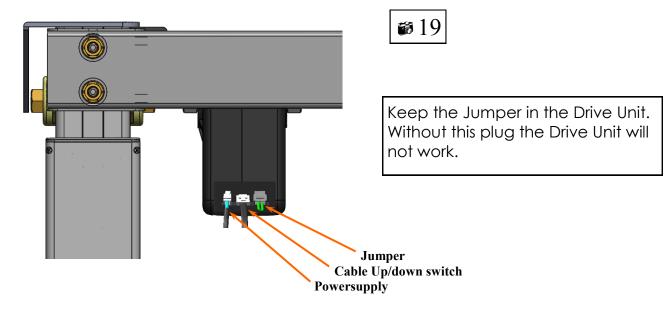


Photo 19

- Connect the cable up/down switch to the up/down switch and the correct connector of the drive unit.
- Connect the Power supply to the correct connector of the drive unit.
- Make sure that the course of the cables is always unobstructed! Tighten the cables to the top crossbar or top support with tape or cable binders (not included).

Photo 20

• Connect the power cord to the power supply and stick the plug in to the electricity socket (100-240 $V\sim$, 50-60Hz).

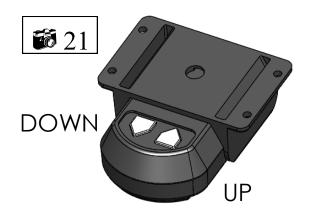




3.4.9 Frame test without table top

Photo 21

- Press "UP" button, the frame goes up.
- Release the button, the frame stops.
- Press "DOWN" button, the frame goes down.
- Release the button, the frame stops.





Make sure that the FlexTable frame can move correctly and freely at all times.



When there is a need to plug or unplug the wires from the motor or the display/handset, always disconnect the controller from the main power source.

3.4.10 Note: Mounting the table top

Center top over base, align with predrilled holes, and attach with 24 wood screws.

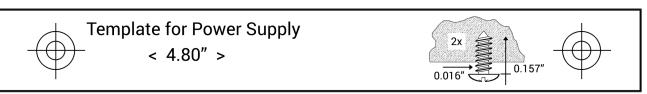
3.4.11 Note: Mounting the power supply underneath the table top

MultiTable predrilled table tops:

- Screw in 2 wood screws into the predrilled holes in the table top. There should be about an 1/8" gap between the table top and the bottom of the head of the wood screw.
- Align power supply over the wood screws and press down.
- Slide power supply over screws to secure the power supply to the table top. The fit should be very snug.
- If the power supply moves on the table top, tighten the wood screws down further and reattach power supply.

For all other tops:

• Lay and attach the sticker in the area where the power supply will be.



- Predrill holes in the table top using the template, and attach the wood screws.
- Alian power supply over the wood screws and press down.
- Slide power supply over screws to secure the power supply to the table top. The fit should be very snug.
- If the power supply moves on the table top, tighten the wood screws down further and reattach power supply.

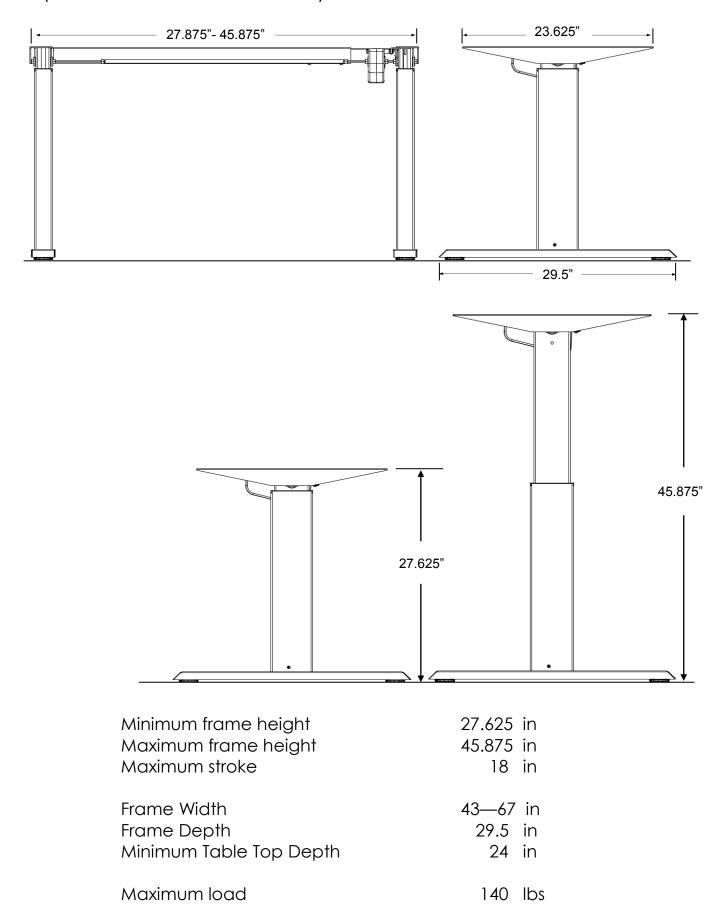
4 Technical Specifications

Frame for Electric FlexTable

Assembly Manual version	11.1
Material	Aluminium, steel and plastic
Stroke (max.)	18.11 in
Frame load (max.)	140 lbs.
Frame weight	± 49 lbs.
Speed 0 kg frame load	± .875 in/s
Speed 60 kg frame load	± .4 in/s
Input power	100 - 240 V~, 4A, 50/60 Hz
Duty cycle	10 % (1 Minute on / 9 Minutes off)
Life span	10.000 Cycles (average use)
Noise level	< 50 dB(A)
Environmental temperature Use	59 - 86°F
Environmental temperature Storing	50 - 122°F
Humidity Use	<85%
Humidity Storing	<50%

4 Technical Specifications

(* General Tolerance = $\pm 1/8$ in)



5 Operation and Indicators

Observe the provisions of Section 2 Safety Information on page 5, in particular:



Do not leave children unsupervised with the FlexTable frame. Children may be unaware of the dangers presented by the FlexTable frame. They would be in serious danger of injuring themselves, possibly even with fatal consequences.

Do not exceed the maximum time lag of the FlexTable frame.

Make sure there is ample space to avoid collisions if there are objects on the work surface such as computers or computer components.

5.1 Indicators



Stop using the FlexTable frame at once if you notice anything unusual (strange sounds, smoke, etc.).

Have the FlexTable frame repaired by specialists. Refrain from using the FlexTable frame until it has been successfully repaired.

6 Customer Service

Please make sure you have your order number on hand when contacting customer service:

Electric FlexTable By MultiTable, LLC

2255 W Desert Cove Ave Suite E Phoenix, AZ 85029

Local: 602.773.6911 Toll Free: 855-469-6858 customerservice@multitable.com

www.MultiTable.com

7 Recycling

7.1 Taking the FlexTable out of active duty

Pull the power plug out of the electricity socket.

7.2 Taking the FlexTable apart

 In case of de-assembling please follow the manual backwards or contact customer service.

7.3 Recycling

 Please split all parts to their type of material. Keep notice of National restrictions!